




Fabricating
Machinery
Solutions Inc. 

M2 SHORT SERIES**M2 LONG SERIES**

30mm DEPTH OF CUT

50mm DEPTH OF CUT

Part no.	Part no.	Part no.	Part no.
METRIC	IMPERIAL	METRIC	IMPERIAL
12S	US7/16X1	12L	US7/16X2
13S	US1/2X1	13L	US1/2X2
14S	US9/16X1	14L	US9/16X2
15S		15L	
16S	US5/8X1	16L	US5/8X2
17S	US11/16X1	17L	US11/16X2
18S		18L	
19S	US3/4X1	19L	US3/4X2
20S		20L	
21S	US13/16X1	21L	US13/16X2
22S	US7/8X1	22L	US7/8X2
23S		23L	
24S	US15/16X1	24L	US15/16X2
25S	US1X1	25L	US1X2
26S		26L	
27S	US1-1/16X1	27L	US1-1/16X2
28S		28L	
29S	US1-1/8X1	29L	US1-1/8X2
30S	US1-3/16X1	30L	US1-3/16X2
31S		31S	
32S	US1-1/4X1	32L	US1-1/4X2
33S	US1-5/16X1	33L	US1-5/16X2
34S		34L	
35S	US1-3/8X1	35L	US1-3/8X2
36S		36L	
37S	US1-7/16X1	37L	US1-7/16X2
38S	US1-1/2X1	38L	US1-1/2X2
39S		39L	
40S	US1-9/16X1	40L	US1-9/16X2
41S	US1-5/8X1	41L	US1-5/8X2
42S		42L	
43S	US1-11/16X1	43L	US1-11/16X2
44S	US1-3/4X1	44L	US1-3/4X2
45S		45L	
46S	US1-13/16X1	46L	US1-13/16X2
47S		47L	
48S	US1-7/8X1	48L	US1-7/8X2
49S	US1-15/16X1	49L	US1-15/16X2
50S		50L	

51S	US2X1	51L	US2X2
52S	US2-1/16X1	52L	US2-1/16X2
53S		53L	
54S	US2-1/8X1	54L	US2-1/8X2
55S		55L	
56S	US2-3/16X1	56L	US2-3/16X2
57S	US2-1/4X1	57L	US2-1/4X2
58S		58L	
59S	US2-5/16X1	59L	US2-5/16X2
60S	US2-3/8X1	60L	US2-3/8X2
PILOTS		PILOTL	
Cutters up to 75mm diameter have standard 19mm (3/4") shank.			
Autofeed drill cutter depth is 3"			
<div style="display: flex; justify-content: space-between; align-items: center;"> 1.866.995.9910  www.fmscanada.ca </div>			



M35 Cobalt Annular Cutters

Diameter	Decimal	1" DOC	2" DOC	3" DOC	4" DOC
7/16"	0.438	25114*	25214*	N/A	N/A
1/2"	0.500	25116	25216	N/A	N/A
9/16"	0.563	25118	25218	N/A	N/A
5/8"	0.625	25120	25220	N/A	N/A
11/16"	0.688	25122	25222	N/A	N/A
3/4"	0.750	25124	25224	25324	25424
13/16"	0.813	25126	25226	25326	25426
7/8"	0.875	25128	25228	25328	25428
15/16"	0.938	25130	25230	25330	25430
1"	1.000	25132	25232	25332	25432
1-1/16"	1.063	25134	25234	25334	25434
1-1/8"	1.125	25136	25236	25336	25436
1-3/16"	1.188	25138	25238	25338	25438
1-1/4"	1.250	25140	25240	25340	25440
1-5/16"	1.313	25142	25242	25342	
1-3/8"	1.375	25144	25244	25344	
1-7/16"	1.438	25146	25246	25346	
1-1/2"	1.500	25148	25248	25348	
1-9/16"	1.563	25150	25250	25350	
1-5/8"	1.625	25152	25252	25352	
1-11/16"	1.688	25154	25254	25354	
1-3/4"	1.750	25156	25256	25356	
1-13/16"	1.813	25158	25258	25358	
1-7/8"	1.875	25160	25260	25360	
1-15/16"	1.938	25162	25262	25362	
2"	2.000	25164	25264	25364	
2-1/16"	2.063	25166	25266	25366	
2-1/8"	2.125	25168	25268	25368	
2-3/16"	2.188	25170	25270	25370	
2-1/4"	2.250	25172	25272	25372	
2-5/16"	2.313	25174	25274	25374	
2-3/8"	2.375	25176	25276	25376	
2-7/16"	2.438	25178	25278	25378	
2-1/2"	2.500	25180	25280	25380	
2-9/16"	2.563	25182	25282	25382	
2-5/8"	2.625	25184	25284	25384	
2-11/16"	2.688	25186	25286	25386	
2-3/4"	2.750	25188	25288	25388	

2-13/16"	2.813	25190	25290	25390	
2-7/8"	2.875	25192	25292	25392	
2-15/16"	2.938	25194	25294	25394	
3"	3.000	25196	25296	25396	
Pilot Pins		USP-1	USP-2	USP-3	USP-4
		*USP-1A	*USP-2A		

M2 High Speed Steel Cutters

Diameter	Decimal	1" DOC	2" DOC
27/64"	0.422	T-27641*	T-27642*
7/16"	0.438	24114*	24214*
29/64"	0.453	T-29641	T-29642
31/64"	0.484	T-31641	T-31642
1/2"	0.500	24116	24216
17/32"	0.531	T-17321	T-17322
9/16"	0.563	24118	24218
19/32"	0.594	T-19321	T-19322
5/8"	0.625	24120	24220
41/64"	0.641	T-41641	T-41642
21/32"	0.656	T-21321	T-21322
11/16"	0.688	24122	24222
23/32"	0.719	T-23321	T-23322
3/4"	0.750	24124	24224
49/64"	0.766	T-49641	T-49642
25/32"	0.781	T-25321	T-25322
51/64"	0.797	T-51641	T-51642
13/16"	0.813	24126	24226
27/32"	0.844	T-27321	T-27322
7/8"	0.875	24128	24228
29/32"	0.906	T-29321	T-29322
59/64"	0.922	T-59641	T-59642
15/16"	0.938	24130	24230
1"	1.000	24132	24232
1-1/32"	1.031	T-11321	T-11322
1-1/16"	1.063	24134	24234
1-1/8"	1.125	24136	24236
1-3/16"	1.188	24138	24238
1-1/4"	1.250	24140	24240
1-9/32"	1.281	T-1-9321	T-1-9322
1-5/16"	1.313	24142	24242
1-3/8"	1.375	24144	24244
1-7/16"	1.438	24146	24246
1-1/2"	1.500	24148	24248

1-9/16"	1.563	24150	24250
1-5/8"	1.625	24152	24252
1-11/16"	1.688	24154	24254
1-3/4"	1.750	24156	24256
1-13/16"	1.813	24158	24258
1-7/8"	1.875	24160	24260
1-15/16"	1.938	24162	24262
2"	2.000	24164	24264
Pilot Pins		USP-1	USP-2
		*USP-1A	*USP-2A

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