

SGC 20-E



Set ----- 1 ----- 2 ----- 3 -----

1

Basic Machine	Description	Order Number	Min Order Qty
Electric	SGC 20-E	SGC20-E	1

The basic machine is equipped with a system case incl. Assembly tool and detailed instructions without abrasive and sanding belt carriers.

2

Abrasives	Description	Order Number	Min Order Qty
22x20 Normal corundum K50	Abrasive tape TGB 1	0107.154.06-00018	50
22x20 Normal corundum K150	Abrasive tape TGB 1.1	0107.154.06-00019	50
30x30 Normal corundum K50	Abrasive tape TGB 2	0107.154.06-00020	50
30x30 Normal corundum K150	Abrasive tape TGB 2.1	0107.154.06-00021	50
45x30 Normal corundum K50	Abrasive tape TGB 4	0107.154.06-00022	50
45x30 Normal corundum K150	Abrasive tape TGB 4.1	0107.154.06-00023	50

Further abrasives with different grain sizes on request.

2

Milling Pins	Description	Order Number	Min Order Qty
Cylindrical shank cutter ZF125	Z1 / d1=12 / L1-L2=75-25	0107.154.06-00001	1
Cylindrical shank cutter ZF325	Z3 / d1=12 / L1-L2=75-25	0107.154.06-00002	1
Cylindrical shank cutter ZF725	Z7-kreuzv / d1=12 / L1-L2=75-25	0107.154.06-00003	1
Conical cutter KF108	Z1 / d1=16/90° / L1-L2=63-8	0107.154.06-00004	1
Conical cutter KF308	Z3 / d1=16/90° / L1-L2=63-8	0107.154.06-00005	1
Conical cutter KF708	Z7-kreuz / d1=16/90° / L1-L2=63-8	0107.154.06-00006	1
Angle shank cutter WF113	Z1 / d1=20°/16 / L1-L2=63-13	0107.154.06-00007	1
Angle shank cutter WF313	Z3 / d1=20°/16 / L1-L2=63-13	0107.154.06-00008	1
Angle shank cutter WF713	Z7-kreuzv / d1=20°/16 / L1-L2=63-13	0107.154.06-00009	1
Deburring mill external EA108	Z1 / d1=6/12 / L1-L2=65/R=8	0107.154.06-00010	1
Deburring mill external EA308	Z3 / d1=6/12 / L1-L2=65/R=8	0107.154.06-00011	1
Deburring cutter inside EI108	Z1 / d1=18/10 / L1-L2=130/R=8	0107.154.06-00012	1
Deburring cutter inside EI308	Z3 / d1=18/10 / L1-L2=130/R=8	0107.154.06-00013	1
Deburring cutter external / external EAA		0107.154.06-00014	1

Further milling pins with different dimensions on request.

Toothing

Z1 Light metals, plastics

Z3 Cast steel, welded seams, hardened and unhardened steels with high strength

Z7-kreuzv. Cast steel, welded seams, hardened and uncured steels (universal toothing with high strength)

D1 diameter / mm

L1 Total length / mm

L2 Cutting length / mm

3

Abrasive Belt Carriers	Description	Order Number	Min Order Qty
22x20 mm	BB-22/20	0107.154.06-00015	1
30x30 mm	BB-30/30	0107.154.06-00016	1
45x30 mm	BB-45/30	0107.154.06-00017	1

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