

**W.F. WELLS - MODEL B-25-4, Large Capacity Horizontal Positive Dowfeed Twin Column Semi Automatic Bandsaw**

**Specifications**

Capacity .....	Rectangular at 90° 25" High X 40" Wide , Round 25.5"
	Rectangular at 45° 25" High X 24" Wide
Weight Capacity .....	15,000 lbs
Blade Speed .....	60-500 SFPM
Blade Size .....	2 <sup>5</sup> / <sub>8</sub> " X .063" X 26'-6"
Blade Guide .....	Spring Tensioned Carbide Blocks with Idle Roller Backup
Blade Tension .....	Hydraulic
Bandwheel Size .....	26"
Vise .....	Hydraulic
Blade Drive .....	15 HP, AC Vector Drive
Positive Sawing Force.....	0-1,000 lbs
Coolant Capacity.....	20 Gallons
Hydraulic Capacity .....	20 Gallons
Hydraulic Drive.....	5 HP Motor
Work Height .....	28"
Outfeed Table .....	24" X 40"
Vise Jaw Height .....	17"
Linear Rail Frame Traverse	
Hydraulic Chip Conveyor, Auger Style	
Hydraulic Positioned Guide Arm	
Hydraulic Powered Blade Brush	
Blade Break/Stall Switch	
Blade Tension Indicator	
Electronic Door Interlocks	
Shipping Weight.....	8,200 lbs
Electrics .....	Wired to NFPA 79 Machine Tool Standards
	LED Blade Speed Indicator. LED Positive Feed Readout
Machine Dimensions.....	170" Length x 55" Width x 100" Height

**OPTIONAL FACTORY INSTALLED ACCESSORIES**

**Description**

Discharge Worktable, 40" Wide X 56" Long
Hydraulic Holddown, Saw Vise
Outboard Vise with Hydraulic Holddown
Outboard Vise
Hydraulic Powered Conveyor 36" X 10'
High Speed Drive (1 <sup>1</sup> / <sub>2</sub> " Blade) 500-3000 SFPM
Non-Powered Conveyor 36" X 5'
Non-Powered Conveyor 36" X 10'
40" Conveyors

**More models available.**