

MAIN TECHNICAL SPECIFICATIONS							
		603 DD	1203 DD	2003/6 DD	2003/8 DD	2503/8 DD	2503/10 DD
Material data							
web height min	mm	80	80	80	200	200	200
web height max	mm	610	1220	2030	2030	2515	2515
Àange width min	mm	10	10	10	75	75	100
Àange width max	mm	305	610	610	810	810	1015
max weight of proje	kg/m	185	220	375	500	750	750
Machine data							
tools per spindle	number	4	6	6	6	6	6
max hole diameter	mm	40	40	40	50	50	50
spindle power	kW	17	17	27	27	27	27
spindle torque	Nm	110	110	172	172	172	172
spindle speed	rpm	5000	5000	5000	5000	5000	5000
drilling axes working speed	mm/min	1000	1000	1000	1000	1000	1000
positioning axes speed	m/min	30	30	30	15	15	15
material feed speed	m/min	30	30	30	20	20	20
axes CNC controlled	number	7+3	7+3	7+3	7+3	7+3	7+3
extra axes stroke	mm	250	250	250	200	200	200